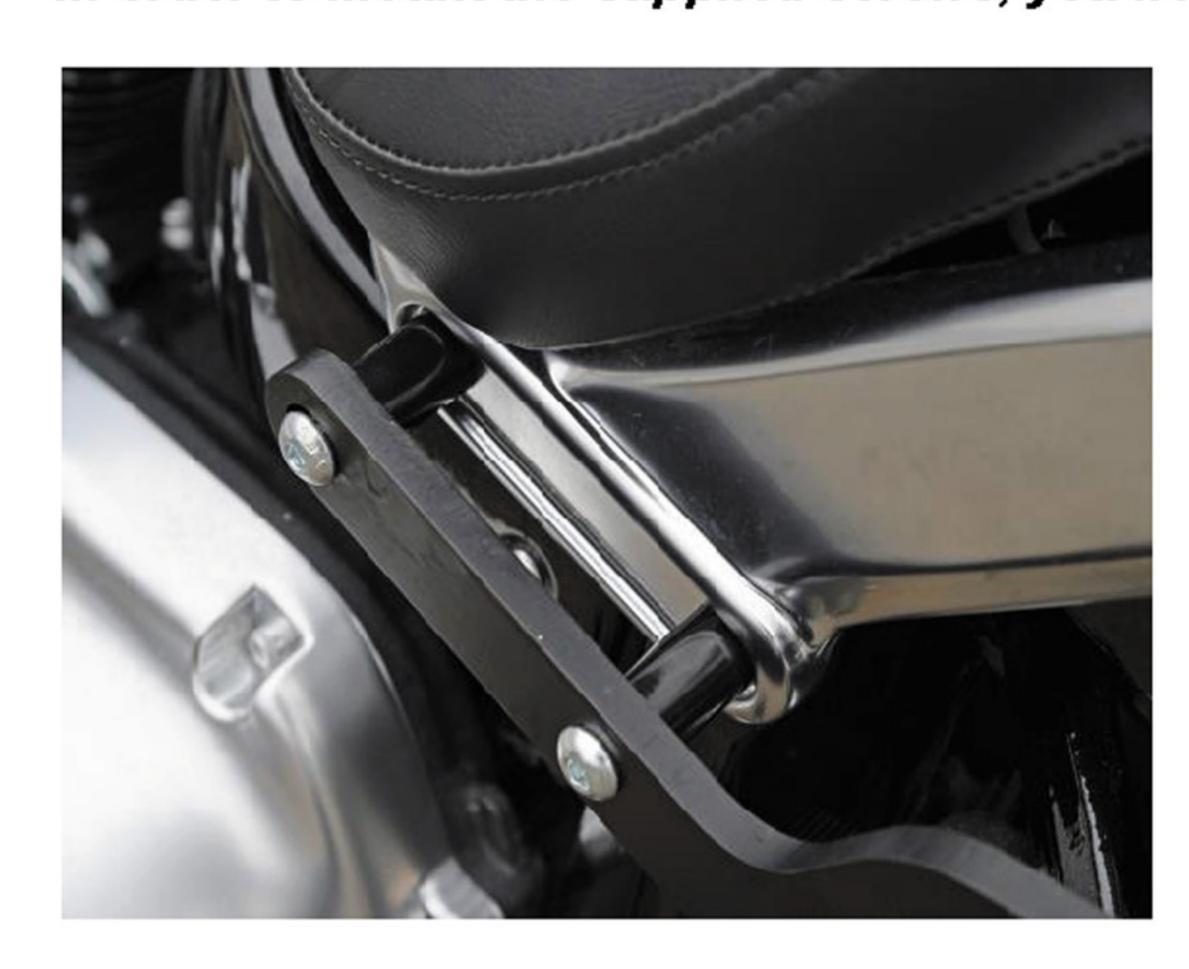


## Mounting instruction frame bracket left side HD Softail (2018-2021) & Cruiser (2022-)

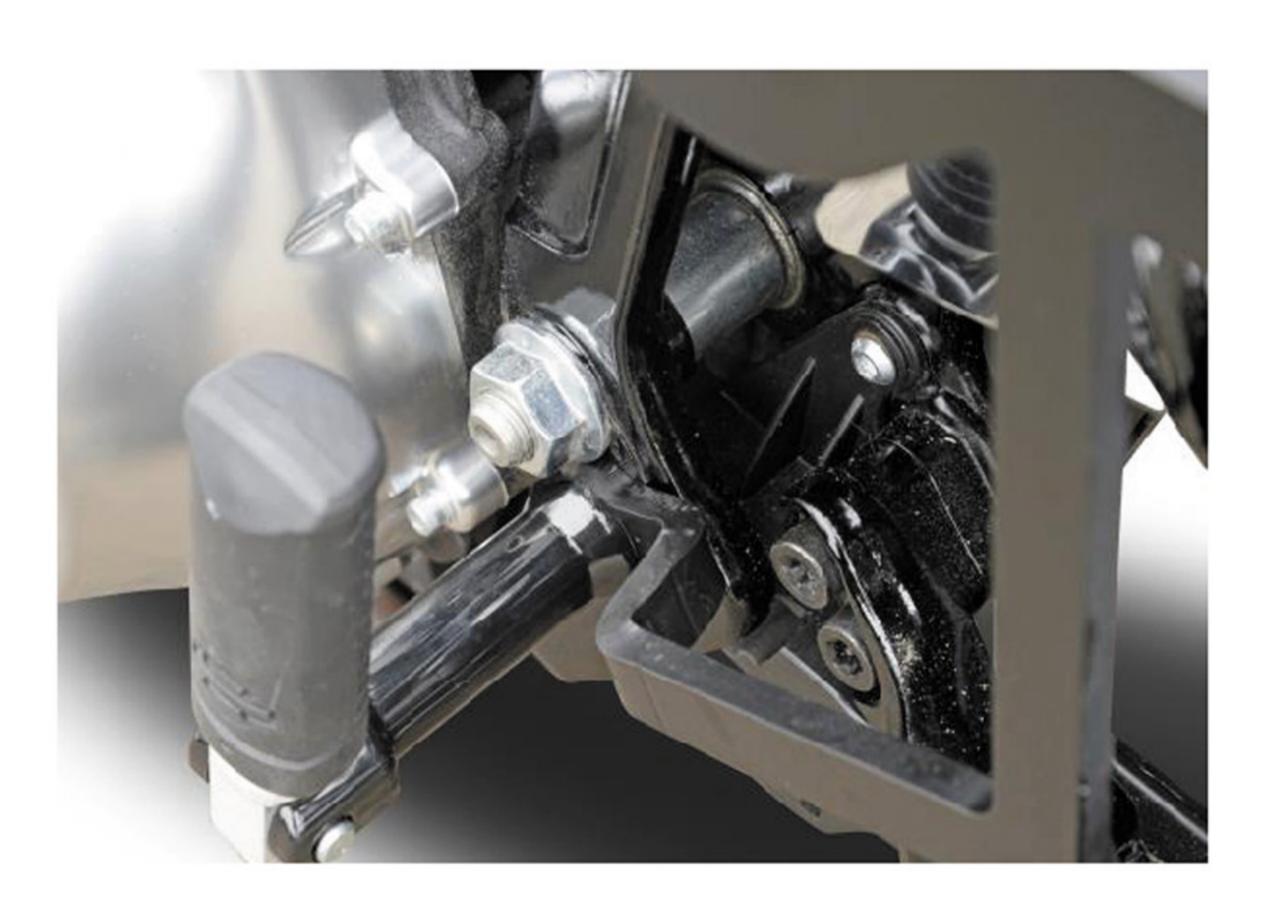
## Scope of delivery:

- 1x saddlebag (optional)
- 1x Frame bracket
- 2x Bushing black
- 2x Socket head screw 8x30
- 2x Socket head screw 3/8 x 16 x 2 3/4"
- 2x Nut M8 self-locking
- 2x Washer 10,5
- 4x Washer 8,4
- 1x Socket head screw 3/8 x 16 x 3"





Pic.1: At first you'll have to remove the two upper factory screws of the fender struts to mount our bracket. You do not need the screws to mount the bracket, but please store them away if you want to remove our bracket at any time in the future. Now use the supplied hex socket screws with the length of 2 ¾ and the two black bushings. It'll helps to have another person to assist, to keep the bracket in the correct position. The two black bushings are mounted between the bracket and the fender in order to assure the correct spacing. Mount the screws through the bracket and the bushings to the bike. Only snug, but do not fully tighten the screws.



<u>Pic.2</u>: Now the left foot rest has to be removed, to fix the bracket to the lower mounting point. First pull out the locking pin and remove the foot rest. Put those parts aside as they will be remounted. Inside the bushing you'll see the factory screw that has to be removed. Now you can remove the bracket of the foot rest.

Now our bracket can be mounted at this point. Put our bracket over the opening and the bracket of the foot rest over our bracket. Use the hex socket screw with 3" length to mount the foot rest bracket and our saddlebag bracket to the original mounting point. When this is done, remount the foot rest and locking pin.



<u>Pic.3:</u> The position of the saddlebag at the bracket is determined after the mounting. Our saddlebags have a metal plate sewed in the back. So you can freely determine the desired position of the bag. Mark the drill positions on the bag, then use a 8mm drill to make the holes.

Use the two M8x30 screws, the two 8,4 washers and the two self-locking nuts to mount the bag to the bracket.

Now tighten all screws at the bag as well as all screws at the bracket. Check before every ride, if all the screws are tightened and if not, tighten them again.



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