

Grille integration kit for LED driving lights



Mounting instruction Ford Transit Custom (2018-2023)

Scope of delivery

- 2x High-power LED driving lights
- 4x Radiator grille mounting brackets
- 1x wire harness

Thank you for choosing our EURALIGHT LED driving lights. Before you start installing your new driving lights, please read these instructions carefully to avoid damage.

We would like to point out that only the supplied mounting material may be used. We accept no liability for damage to your vehicle during and after installation. We recommend having the installation and electrical connection carried out by a specialist workshop. If you have any questions, please do not hesitate to contact us.

Legally compliant installation

Please inform yourself about the national legislation on the use of auxiliary headlights in road traffic before installation.

Care instructions

Keep the headlights clean. Dirt on the lens and housing can shorten the service life of the product. We recommend cleaning the lens and housing with lukewarm water only. Please ensure that you do not clean the lights with a high-pressure cleaner. Most lights cannot displace water at high water pressure from a short distance.

WARNING!

Chemical cleaning agents or alkaline solutions should not be used to clean the lights. Some chemicals contain a small amount of solvents that can dissolve sealant adhesives and affect the watertightness of the lights.

Important

The supplied mounting brackets have only been adapted and developed for the drivinglights included in the scope of delivery. The specific mounting brackets were developed for the original Ford radiator grille and are not suitable for replicas.

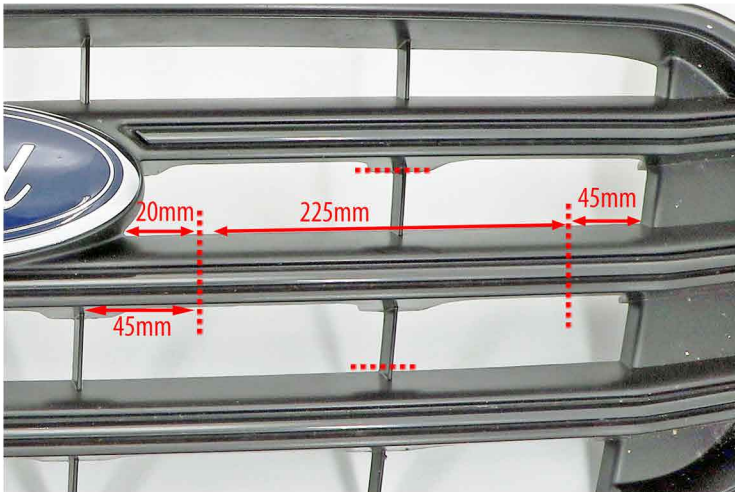
Grille integration kit for LED driving lights

Tools required



Installation step 1

The radiator grille does not need to be removed to install the LED driving lights. The upper cover above the radiator grille only needs to be removed/detached to connect the wiring harness to the lights. Mark the cutting points on the radiator grille rib to be cut out. Refer to the picture for the dimensions.



Installation step 2

Cut through the radiator grille rib in a straight cut at the marking. Carefully separate the two reinforcing louvres without scratching the grille. Deburr the edges with fine-grained sandpaper.



Grille integration kit for LED driving lights

Installation step 3

Now attach the mounting brackets to the lights using the hexagon socket screws. The black rubber ring is fixed between the light and the bracket. You can adjust the tilt and angle of the lights using the slotted holes in the mounting bracket.



Installation step 4

Slide the lights with the brackets over the cut ends of the radiator grille ribs. Check that the angle and inclination of both lights are identical. If necessary, readjust this using the side mounting.



Grille integration kit for LED driving lights

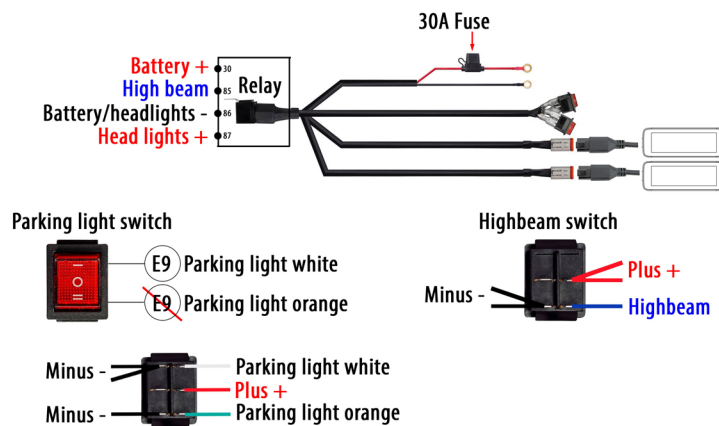
Installation step 5

Using a 3 mm drill bit, drill a hole in the radiator grille rib underneath through the hole in the bracket. Fasten the brackets to the radiator grille rib using the screws included in the scope of delivery.



Installation step 6

Establish the electrical connection according to the wiring diagram.



HOW TO CONTROL THE SUPER BRIGHT MODE:

When you switch on the high beam for the first time, it is set to E mode (road-legal). To switch to super-bright mode, switch on the high beam for 2 seconds, then let the high beam light up twice. The integrated module then switches to Super Bright mode (for off-road only). To switch back to E mode, switch the high beam off for 5 seconds, then switch the high beam back on and let the high beam light up twice.

Enjoy your new EURALIGHT LED driving lights