



## Black Hunter roll bar Toyota Hilux (2016-)

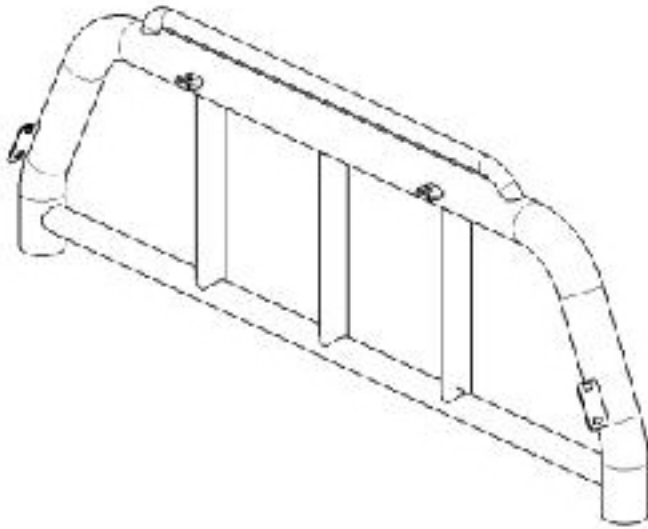
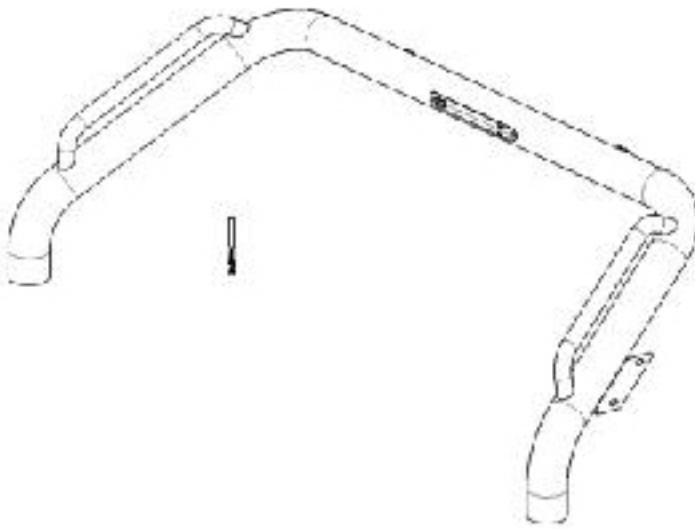

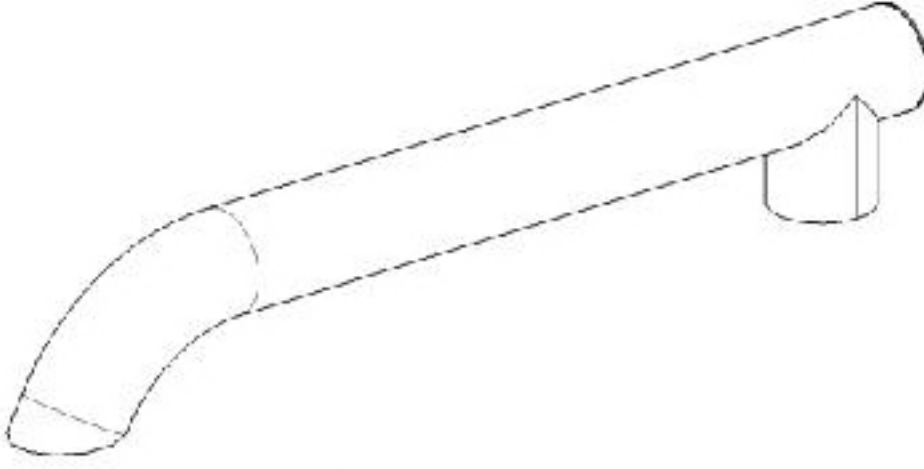

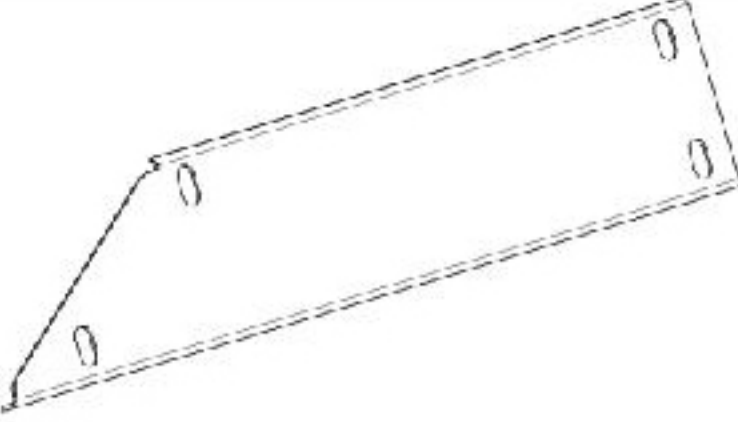
### Before mounting

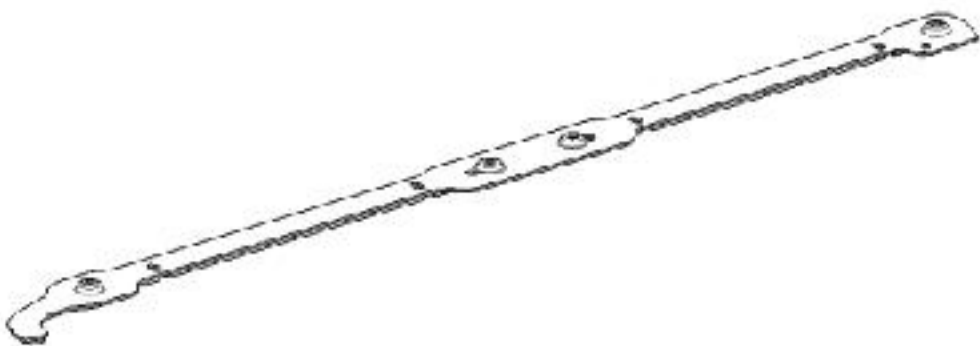

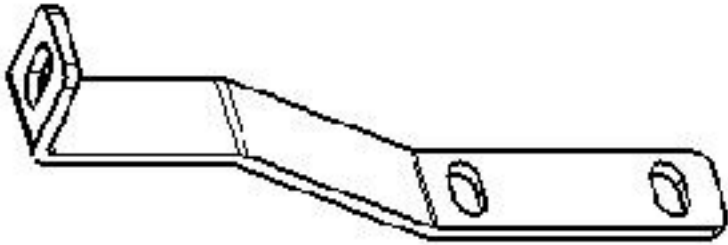
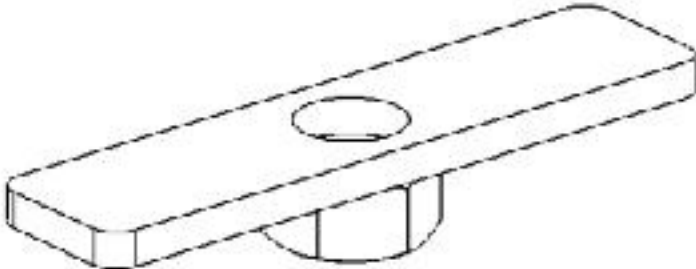
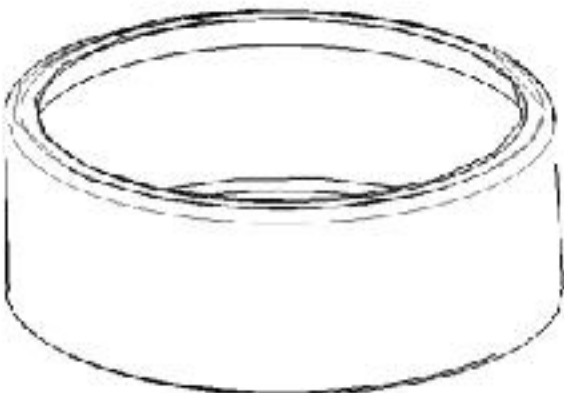

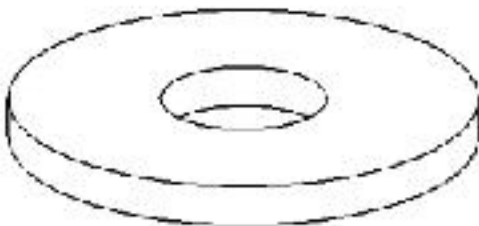

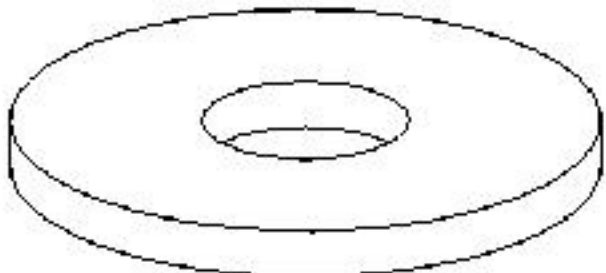
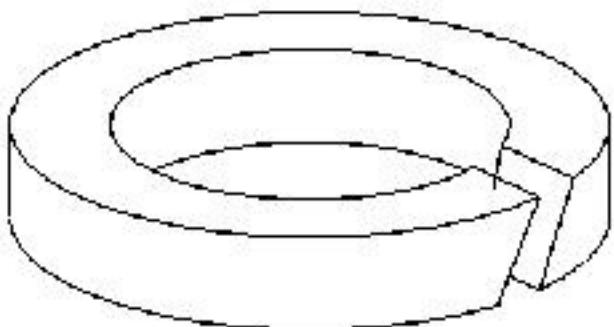
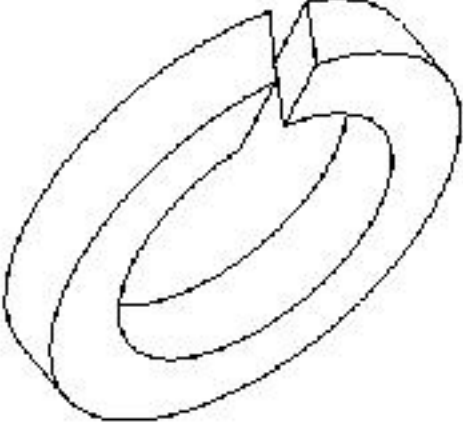
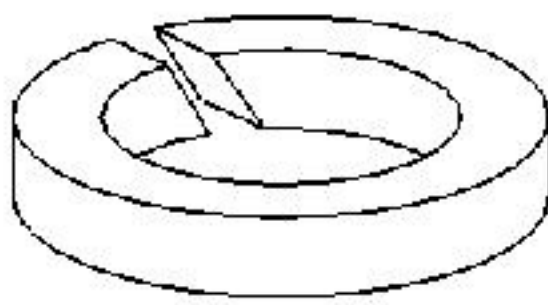
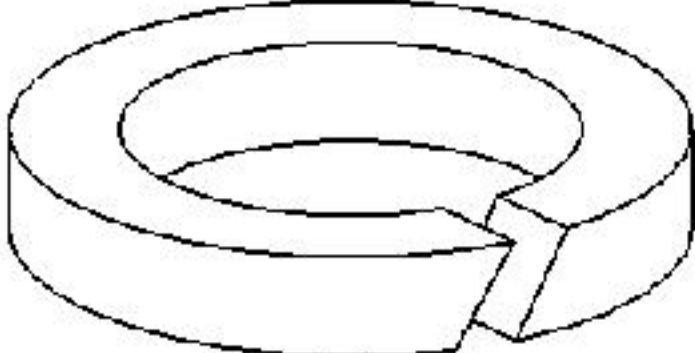
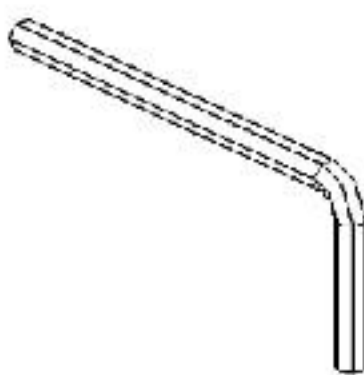
- Please read through these instructions before starting installation to avoid possible damage to the vehicle.
- Please also observe the installation instructions for the optionally available winch bracket.


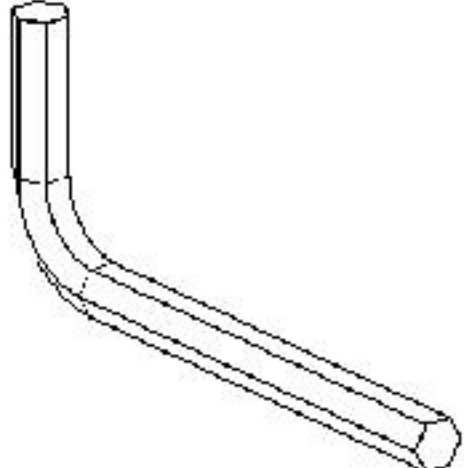
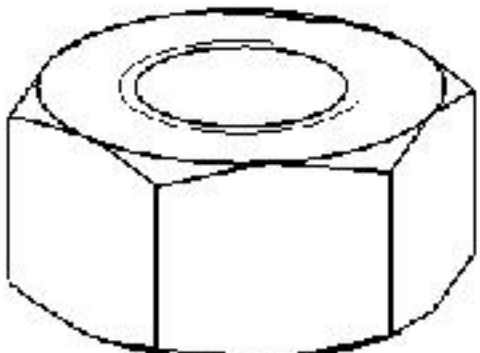
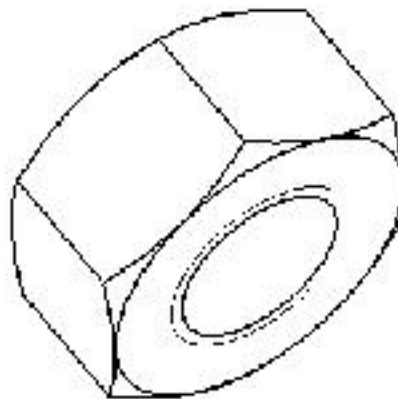
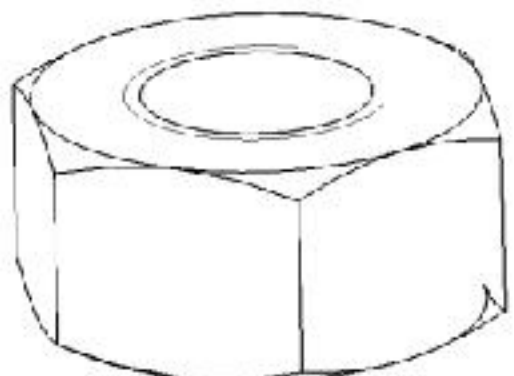
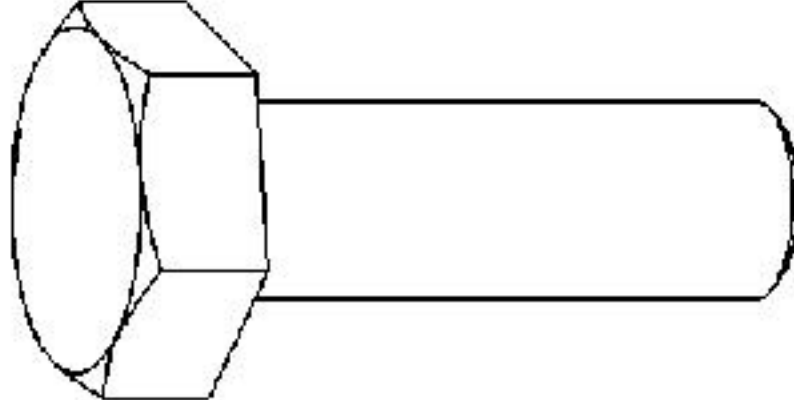

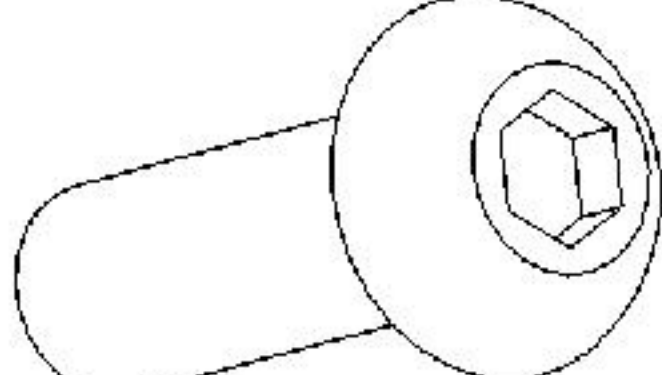
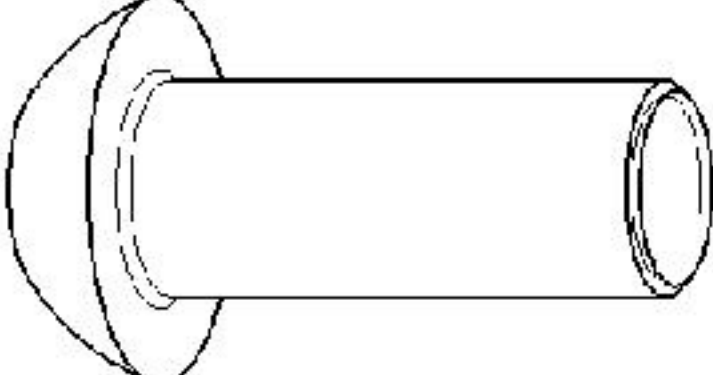
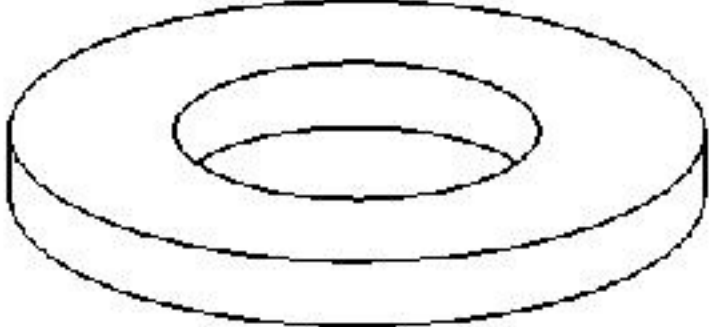
### Care advice

- Mild soap can be used for cleaning.
- Regularly check that the roll bar is correctly seated and tighten the screws if necessary.

### Part list

No.	Qty.	Picture	No.	Qty.	Picture
①	1	 Front grid	②	1	 Rear bar
③	1	 Front mounting frame	④	2	 Side tube
⑤	1	 Cover plate left	⑥	1	 Cover plate right

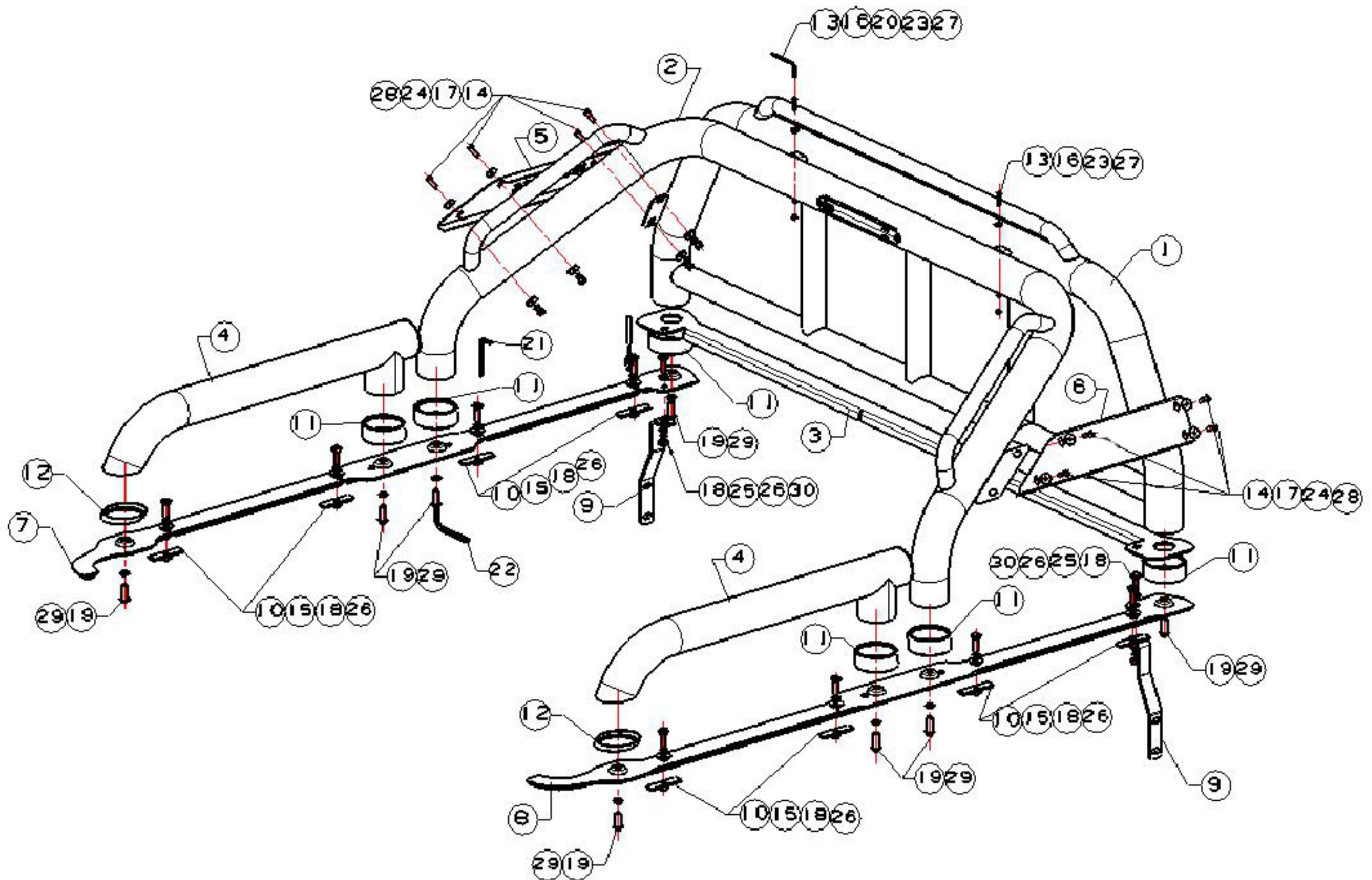
⑦	1	 Mounting frame left	⑧	1	 Mounting frame right
⑨	2	 Front lashing eye bracket	⑩	8	 Nut plate Loading sill left + right
⑪	6	 Rubber cover 1	⑫	2	 Rubber cover 2
⑬	4	 Washer D6	⑭	16	 Washer D8
⑮	8	 Washer D10	⑯	2	 Spring washer D6
⑰	8	 Spring washer D8	⑱	10	 Spring washer D10
⑲	8	 Spring washer D12	⑳	1	 Hexagon socket spanner S=4

21	1		22	1	
		Hexagon socket spanner S=5			Hexagon socket spanner S=8
23	2		24	8	
		Nut M6			Nut M8
25	2		26	10	
		Nut M10			Hexagon head screw M10x30
27	2		28	8	
		Hexagon socket screw M6x25			Hexagon socket screw M8x25
29	8		30	4	
		Hexagon socket screw M12x30			Washer D10



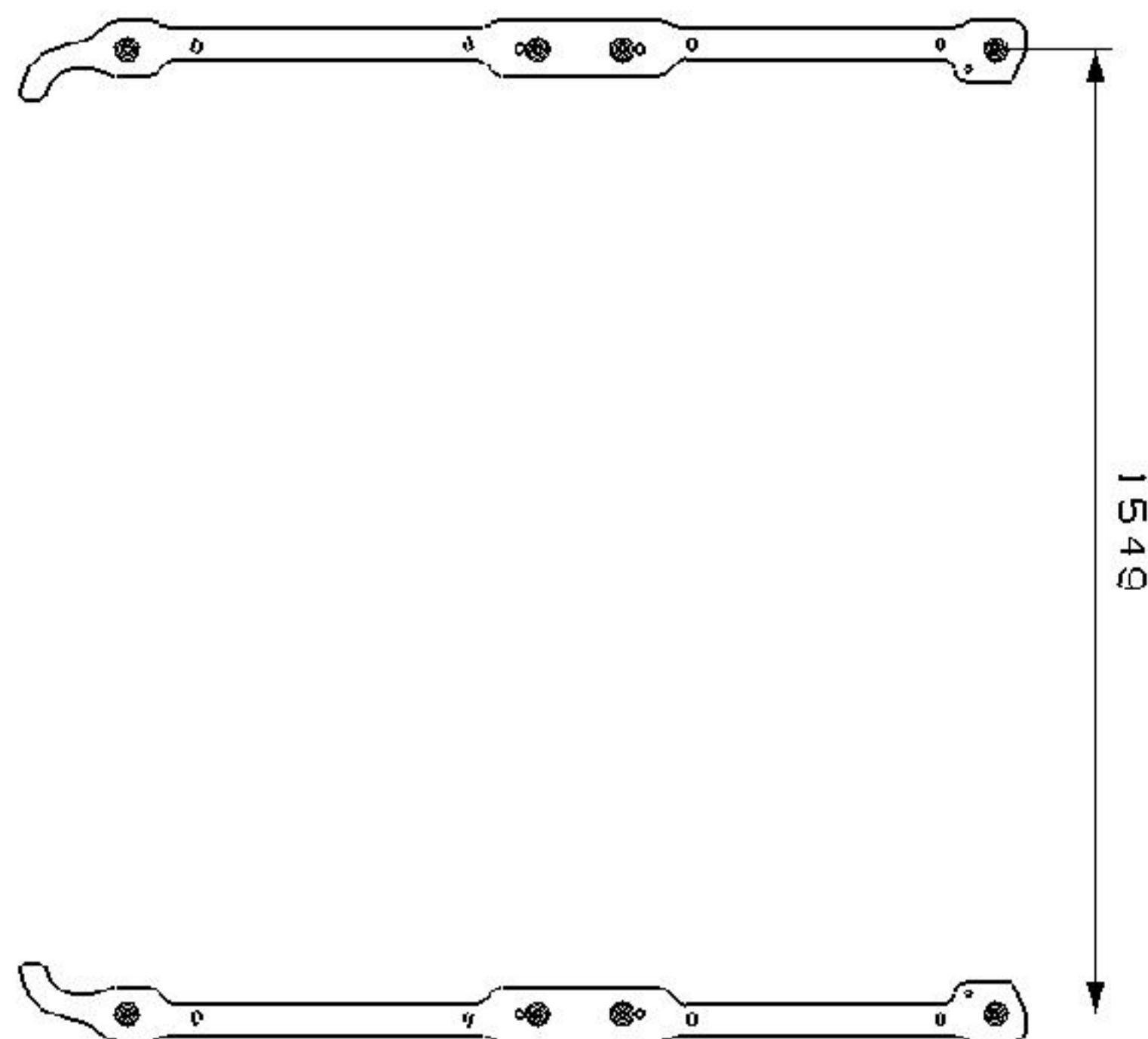
## Mounting steps

### Mounting sketch



#### Step 1:

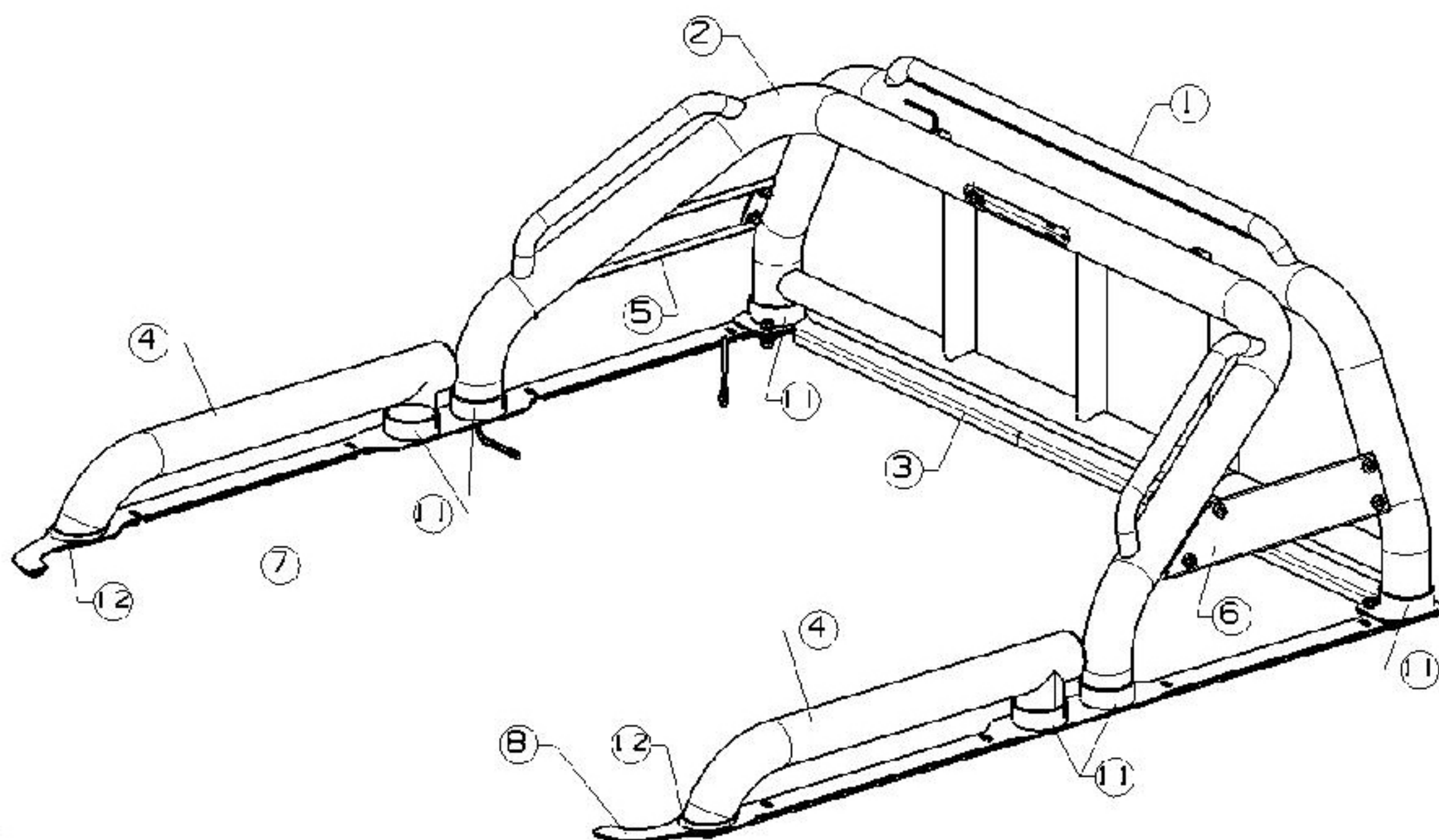
First check that the original attachment points for bracket no. 9 on the lashing eyes are present and accessible. Place the brackets on a clean surface on which you can carry out the pre-assembly.





## Step 2:

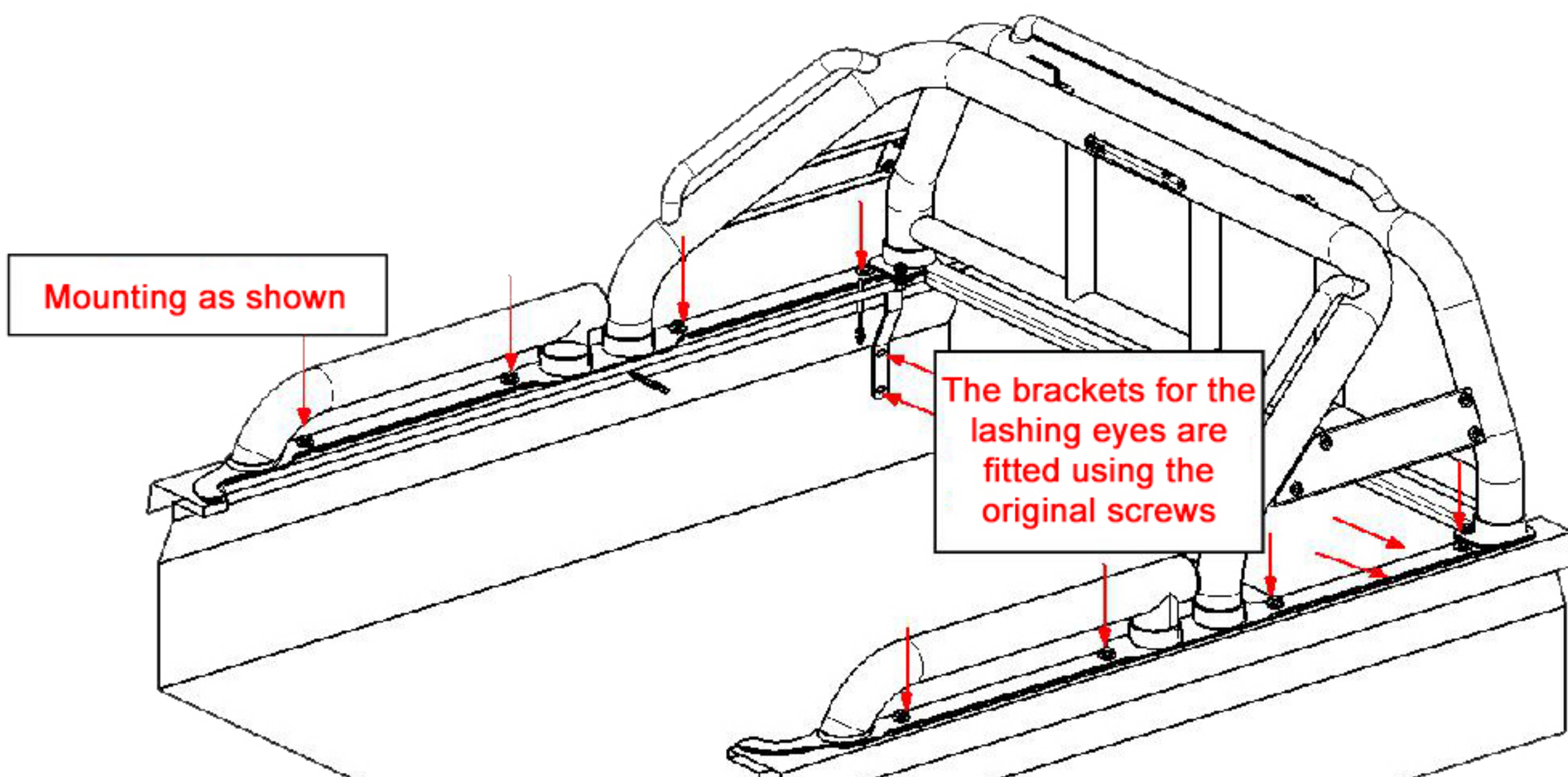
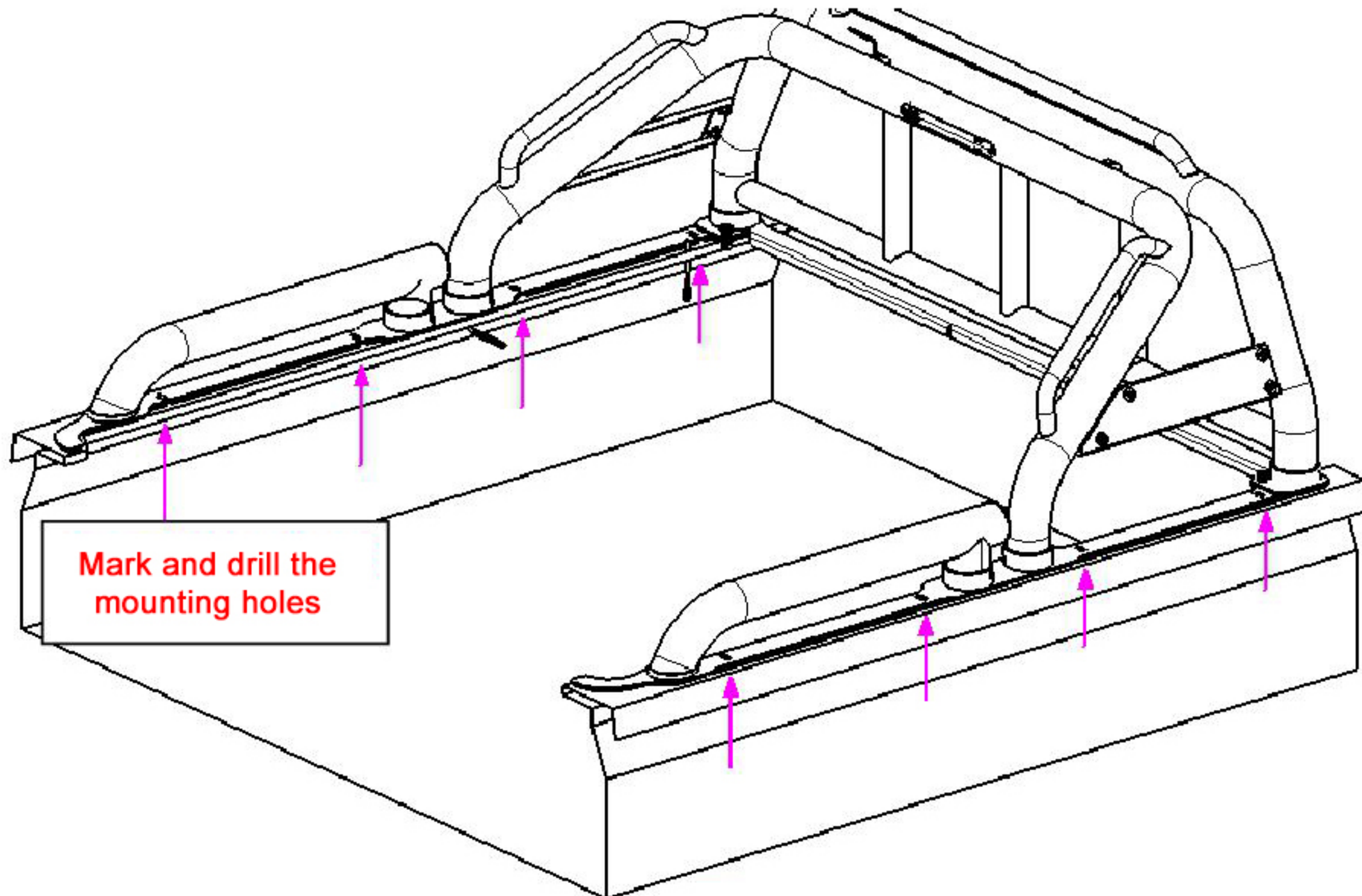
Now attach the rubber covers to the corresponding pipes. Then mount the front grid, the rear bar and the side tubes on the mounting frame (left+right). The front mounting frame must now be fixed between the front grid and the side mounting frames. Then screw the cover plates between the front grid and the rear bar.





## Step 3:

With the help of at least one other person, position the roll bar on the vehicle and align it correctly. Mark the corresponding points on the loading sill to drill holes for installation. Remove the roll bar from the vehicle again and drill holes approx. 12 mm deep through the loading sill at the 8 marked points. Then reposition the roll bar on the vehicle. Now also fit the two mounting brackets for the lashing eyes to the roll bar and attach it to the vehicle. Important: use the included spacer plates on the underside of the mounting points on the mounting frame where the recesses of the glued-on rubber spring are located.





## Measurements

